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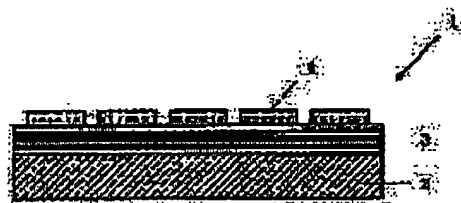
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(54) METAL GLOSS-LIKE LAMINATE AND ITS PRODUCTION

(57)Abstract:

PROBLEM TO BE SOLVED: To obtain a uniform bright surface excellent in brightness by forming a metal gloss-like laminate having a metal gloss layer wherein metal gloss pigment particles are fixed on the surface of a resin layer.

SOLUTION: A metal gloss-like laminate 1 is obtained by applying a resin soln. of an alkylphenol resin or the like or an uncured liquid resin to a support 2 comprising appropriate material quality and having an appropriate shape by screen printing or spray coating to form a resin layer 3 and spraying particles of a metal gloss pigment such as titanium dioxide coated mica, guanine or silk mica on the resin layer 3 by spray coating before the resin layer 3 is dried or cured and subsequently drying or curing the resin layer 3. When the support 2 shows a shape of each article, an article having brightness is obtained from the metal gloss-like laminate 1 but, when the support 2 comprises a material of every kind, it is also possible to cut the obtained metal gloss-like laminate 1 if necessary to bond or sew the cut laminate to other article. By this constitution, a uniform and dense coating surface excellent in metal glossiness of gold or silver is obtained and decoration properties and outstanding properties are imparted.



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